



**1**

Ensure that all fuel is drained from petrol tank and carburettor bowl.  
Stand the machine on end for best access.

**8**



Mark guide lines on column from the new holes to the edge similar to the original slots.



**2**

Slacken lock nut on limit studs.  
Remove studs.  
Remove top circular mount nut.

**9**



Ensure that the handle column is securely supported.  
Using a hack saw or disk cutter cut out the two slots as shown.



**3**

Remove the 2 bottom lock nuts from the circular mounts at the base of the handle column. Keep hold of the handles to support them.

**10**



Remove all sharp edges.



**4**

Lift the handles clear from the mountings. Rest the grips on the ground and the column against the side of the body. The throttle cable need not be disconnected.

**11**



Fit the circular mounts into the new holes on the body.



**5**

Remove the two circular mounts from the rear section of the body.

**12**



Attach the handle column onto the circular mounts and fit the new or modified swath board chain bracket.



**6**

Bolt the drill template to the existing holes and drill two 4mm pilot holes with the template as a guide.

**13**



Pull handle column down to engage the circular mount studs fully into the slots.



**7**

Repeat the operation on the handle column and open all the holes to 11mm Dia.

**14**



The limit studs should be central in the handle column limit rings when correctly mounted.  
Tighten all lock nuts.